



**INTERNALLY MOUNTED MANDRELS (IM-1.0)  
TECHNICAL DATA**

IM-1.0							
	1 1/4" 10RD NUE	1 1/2" 10RD NUE	2 3/8" 10RD NUE	2 3/8" 8RD EUE	2 7/8" 10RD NUE	2 7/8" 8RD EUE	3 1/2" 8RD EUE
Valve Size	1.0"	1.0"	1.0"	1.0"	1.0"	1.0"	1.0"
MAX O.D.	1.850	2.200	2.700	3.062	3.500	3.668	4.500
TUBING I.D.	1.380	1.610	1.995	1.995	2.441	2.441	2.993
FLOW AREA (SQ IN.)	0.710	1.250	2.340	3.046	3.791	3.791	6.146
TEST O.D.	1.650 + .000 / .005	1.900 + .000 / -.005	2.350 + .000 / -.005	2.547 + .000 / -.005	2.855 + .000 / .005	3.074 + .000 / -.005	3.730 + .000 / -.005
PPF	2.4#	2.9#	4.7#	4.7#	6.4#	6.5#	9.3#

